

# Entropy Resins® Eclipse Opaque

## Safety Data Sheet

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

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Version: EC-O-ECLIPSE-4-2023a

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : Entropy Resins® Eclipse Opaque  
Chemical family : Plant-based oil and pigment mixture  
Product code : EC-O-ECLIPSE-4

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Opaque black pigment for epoxy resins

#### 1.3. Supplier

##### Manufacturer

Gougeon Brothers, Inc  
100 Patterson Ave.  
Bay City, MI 48706 - U.S.A.  
T 888-377-6738 or 989-684-7286  
[www.prosetepoxy.com](http://www.prosetepoxy.com)

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC 1 (800) 424-9300  
CHEMTREC International +1 (703) 527-3887 24 hr

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS classification

Skin Irrit. 2

#### 2.2. GHS Label elements, including precautionary statements

##### GHS labelling

Hazard pictograms (GHS) :



Signal word (GHS) : Warning  
Hazard statements (GHS) : Causes skin irritation.  
Precautionary statements (GHS) : Wash hands, forearms and face thoroughly after handling.  
Wear protective gloves/protective clothing/eye protection/face protection.  
If on skin: Wash with plenty of water.  
Take off contaminated clothing and wash it before reuse.  
If skin irritation occurs: Get medical advice/attention.

#### 2.3. Other hazards which do not result in classification

No additional information available

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### 2.4. Unknown acute toxicity

Not applicable

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Chemical name / Synonyms	Product identifier	%
Carbon black	Carbon black C.I. 77266 / C.I. Pigment Black 6 / C.I. Pigment Black 7 / Lampblack / Vegetable carbon / Microjet Black CW / Pigment Black 7 / Coal soot / Channel black / Bonjet Black CW / D and C Black No. 4 / CARBON BLACK / D and C Black No. 2	CAS-No.: 1333-86-4	10 – 30
2-Propenoic acid, 2-ethylhexyl ester, reaction products with ethylenediamine-ethylenimine polymer, compounds with polyethylene-polypropylene glycol monobutyl ether phosphate	2-Propenoic acid, 2-ethylhexyl ester, reaction products with ethylenediamine-ethylenimine polymer, compounds with polyethylene-polypropylene glycol monobutyl ether phosphate 2-Ethylhexyl 2-propenoate reaction products with ethylenediamine-ethylenimine polymer, compounds with polyethylene-polypropylene glycol monobutyl ether phosphate / 1,2-Ethanediamine, polymer with aziridine, N-[3-[(2-ethylhexyl)oxy]-3-oxopropyl] derivatives, compounds with polyethylene-polypropylene glycol monobutyl ether phosphate / Polymer mainly composed of 2-ethylhexyl 1-aziridinepropionate/ethylene glycol and/or propylene glycol/ethylenediamine/phosphoric acid	CAS-No.: 398475-96-2	1 – 5

Comments : The exact chemical identity and/or exact percentage (concentration) of each ingredient may be held as confidential business information (CBI). Any ingredient not disclosed in this section may have been determined not to be hazardous to health or the environment, or it may be present at a level below its disclosure threshold. Refer to Section 15 for additional information regarding this CBI claim.

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation	: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell.
First-aid measures after skin contact	: IF ON SKIN: Wash with plenty of water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: Causes skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin.
Symptoms/effects after eye contact	: May cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling.

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Symptoms/effects after ingestion : May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.

### 4.3. Immediate medical attention and special treatment, if necessary

Symptoms may be delayed. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Carbon dioxide (CO<sub>2</sub>), dry chemical powder, foam. Water fog.

Unsuitable extinguishing media : Do not use a direct water stream.

### 5.2. Specific hazards arising from the chemical

Fire hazard : Products of combustion may include, and are not limited to: oxides of carbon. Nitrogen oxides. May release irritating and toxic gases.

### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Containers may explode when heated.

Protection during firefighting : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

#### 6.1.1. For non-emergency personnel

No additional information available

#### 6.1.2. For emergency responders

No additional information available

### 6.2. Environmental precautions

Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

### 6.3. Methods and material for containment and cleaning up

For containment : Stop leak if safe to do so. Contain spill, then place in a suitable container. Minimize dust generation. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).

Methods for cleaning up : Sweep or shovel spills into appropriate container for disposal. Warm, soapy water or non-flammable, safe solvent may be used to clean residual.

### 6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection".

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### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling	: Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke. Formaldehyde and Ethylene oxide are subject to the standards 29 CFR 1910.1048 and 1910.1047, which may contain specific requirements for handling including protective equipment, regulated areas, monitoring and medical surveillance. The employer should review the standard and assure compliance with applicable requirements.
Hygiene measures	: Take off contaminated clothing and wash it before reuse. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Keep out of the reach of children. Store tightly closed in a dry, cool and well-ventilated place. Store at ambient temperature. Store away from Oxidizing agent.
Storage temperature	: 40 – 120 °F (4 - 49 °C)

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

<b>Black EC-O-ECLIPSE-4</b>	
No additional information available	
<b>2-Propenoic acid, 2-ethylhexyl ester, reaction products with ethylenediamine-ethylenimine polymer, compounds with polyethylene-polypropylene glycol monobutyl ether phosphate (398475-96-2)</b>	
No additional information available	
<b>Carbon black (1333-86-4)</b>	
<b>USA - ACGIH - Occupational Exposure Limits</b>	
ACGIH OEL TWA	TLV 3 mg/m <sup>3</sup> (inhalable)
<b>USA - OSHA - Occupational Exposure Limits</b>	
OSHA PEL TWA	3.5 mg/m <sup>3</sup>

#### 8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Environmental exposure controls	: Avoid release to the environment.

#### 8.3. Individual protection measures/Personal protective equipment

<b>Hand protection:</b>
Wear suitable gloves resistant to chemical penetration: Nitrile rubber (NBR). Neoprene. Butyl rubber gloves. Natural rubber gloves
<b>Eye protection:</b>
Safety glasses or goggles are recommended when using product.
<b>Skin and body protection:</b>
Wear suitable protective clothing
<b>Respiratory protection:</b>
In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

#### Other information:

Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product.

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### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Oily Viscous liquid
Colour	: Black
Odour	: Mild
Odour threshold	: No data available
pH	: Neutral
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: < 1mmHg (Estimated based on ingredient data)
Relative density	: 1.064 (Water = 1)
Density	: 8.88 lb/gal (1.06 kg/L)
Solubility	: Water: Not miscible
Partition coefficient n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available

#### 9.2. Other information

VOC content : ASTM D 2369-07

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

No dangerous reactions known under normal conditions of use.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

Heat. Direct sunlight. Incompatible materials.

#### 10.5. Incompatible materials

This product may react with strong oxidizing agents. External heating could result in rapid temperature increase and pressure build up.

#### 10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon. Nitrogen oxides; may release irritating and toxic gases

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### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified.  
Acute toxicity (dermal) : Not classified.  
Acute toxicity (inhalation) : Not classified.

Carbon black (1333-86-4)	
LD50 oral rat	> 85000 mg/kg

Skin corrosion/irritation : Causes skin irritation.  
Serious eye damage/irritation : Not classified.  
Respiratory or skin sensitisation : Not classified.  
Germ cell mutagenicity : Not classified.  
Carcinogenicity : Not classified.

Carbon black (1333-86-4)	
IARC group	2B - Possibly carcinogenic to humans
In OSHA Hazard Communication Carcinogen list	Yes

Reproductive toxicity : Not classified.  
STOT-single exposure : Not classified.  
STOT-repeated exposure : Not classified.  
Aspiration hazard : Not classified.  
Symptoms/effects after inhalation : May cause irritation to the respiratory tract.  
Symptoms/effects after skin contact : Causes skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin.  
Symptoms/effects after eye contact : May cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling.  
Symptoms/effects after ingestion : May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.  
Other information : Likely routes of exposure: ingestion, inhalation, skin and eye.

### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecology - general : May cause long-term adverse effects in the aquatic environment.

#### 12.2. Persistence and degradability

Black EC-O-ECLIPSE-4	
Persistence and degradability	Not established.

#### 12.3. Bioaccumulative potential

Black EC-O-ECLIPSE-4	
Bioaccumulative potential	Not established.

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

Other information : No other effects known.

Name	Product identifier	Ecotoxicity Classification Information
Carbon black	CAS-No.: 1333-86-4	Not classified.
2-Propenoic acid, 2-ethylhexyl ester, reaction products with ethylenediamine-ethylenimine polymer, compounds with polyethylene-polypropylene glycol monobutyl ether phosphate	CAS-No.: 398475-96-2	Aquatic Acute 1; Aquatic Chronic 1

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### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

### SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

#### 14.1. UN number

UN-No.(DOT/TDG) : UN3082

UN-No. (IMDG) : 3082

UN-No. (IATA) : 3082

#### 14.2. UN proper shipping name

Proper Shipping Name (DOT/TDG) : Environmentally hazardous substances, liquid, n.o.s. (2-Propenoic acid, 2-ethylhexyl ester, reaction products with ethylenediamine-ethylenimine polymer, compounds with polyethylene-polypropylene glycol monobutyl ether phosphate)

Proper Shipping Name (IMDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-Propenoic acid, 2-ethylhexyl ester, reaction products with ethylenediamine-ethylenimine polymer, compounds with polyethylene-polypropylene glycol monobutyl ether phosphate)

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s. (2-Propenoic acid, 2-ethylhexyl ester, reaction products with ethylenediamine-ethylenimine polymer, compounds with polyethylene-polypropylene glycol monobutyl ether phosphate)

#### 14.3. Transport hazard class(es)

##### Department of Transportation (DOT) and Transportation of Dangerous Goods (TDG)

Class (DOT/TDG) : 9

Hazard labels (DOT/TDG) : 9



##### IMDG

Transport hazard class(es) (IMDG) : 9

Danger labels (IMDG) : 9



##### IATA

Transport hazard class(es) (IATA) : 9

Danger labels (IATA) : 9



#### 14.4. Packing group

Packing group (DOT/TDG) III

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Packing group (IMDG) : III  
Packing group (IATA) : III

### 14.5. Environmental hazards

Other information : No supplementary information available.

### 14.6. Special precautions for user

Special transport precautions : Do not handle until all safety precautions have been read and understood.

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

All components of this product are listed, or excluded from listing, on the Canadian DSL (Domestic Substances List) inventory.

None of the components of this product are listed on the Canadian NDSL (Non-domestic Substances List) inventory.

### 15.2. International regulations

No additional information available

### 15.3. US State regulations

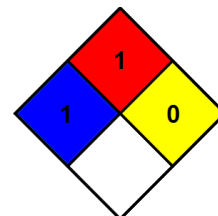
**⚠ WARNING:** This product can expose you to Ethylene oxide, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

## SECTION 16: Other information

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Issue date : 04/22/2021  
Revision date : 11/16/2023  
Other information : None.

NFPA health hazard : 1 - Materials that, under emergency conditions, can cause significant irritation.  
NFPA fire hazard : 1 - Materials that must be preheated before ignition can occur.  
NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating  
Health : 1 Slight Hazard - Irritation or minor reversible injury possible  
Flammability : 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)  
Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.



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