

SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME:..... CLF Hardener
APPLICABLE PRODUCT CODES: CLF, EH-CLF-1, EH-CLF-2, EH-CLF-3, EH-CLF-4, EH-CLF-5, EH-CLF-6, EH-CLF-7, EH-CLF-8, EH-CLF-D, EH-CLF-T
CHEMICAL FAMILY:..... Polyamine mixture.
INTENDED PRODUCT USES:..... Curing agent for epoxy resins.
PRODUCT RESTRICTIONS:..... None identified.
SDS VERSION: CLF-2024a

MANUFACTURER:
Gougeon Brothers, Inc.
100 Patterson Ave.
Bay City, MI 48706, U.S.A.
Phone: 310-882-2120 or 989-684-7286
www.entropylesins.com

EMERGENCY TELEPHONE NUMBERS (24 HRS):
Transportation
CHEMTREC: 800-424-9300 (U.S.)
703-527-3887 (International)
Non-transportation
Poison Hotline: 800-222-1222

2. HAZARDS IDENTIFICATION

Classification of Substance or Mixture

Acute Toxicity, Oral, Category 4
Skin corrosion/irritation, Category 1C
Skin sensitizer, Category 1
Eye damage/irritation, Category 1
Acute aquatic toxicity, Category 3
Chronic aquatic toxicity, Category 3

Label Elements

Hazard Pictogram(s):



Signal Word:
DANGER

Hazard Statements:
H302 Harmful if swallowed
H314 Causes severe skin burns and eye damage
H317 May cause an allergic skin reaction
H412 Harmful to aquatic life with long lasting effects

Precautionary Statements:

Prevention

P260 Do not breathe dust/fume/mist/gas/vapors/spray
P264 Wash hands thoroughly after handling
P270 Do not eat, drink or smoke when using this product
P272 Contaminated work clothing should not be allowed out of the workplace
P273 Avoid release to the environment
P280 Wear protective gloves/protective clothing/eye protection/face protection

Response

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse or wash skin with soap and water (or shower).
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call POISON CONTROL CENTER or doctor
P313 + P333 If skin irritation or rash occurs: Get medical attention/advice
P362 + P364 Take off contaminated clothing and wash it before reuse

Storage

P405 Store locked up.

Disposal

P501 Dispose of contents and container according to local, state, national and International regulations

Other Hazards

None known.

3. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

INGREDIENT NAME	CAS #	CONCENTRATION (%)
Benzyl alcohol	100-51-6	15-40
Trimethylhexamethylenediamines	25620-58-0	15-40
1,3-cyclohexanedimethanamine	2579-20-6	10-30
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, reaction products with trimethylhexamethylenediamines	111850-23-8	10-30
Phenol, 4,4'-(1-methylethylidene) bis-, polymer with 2-(chromethyl) oxirane and 1,3-cyclohexanedimethanamine	60112-98-3	7-13

The exact chemical identity and/or exact percentage (concentration) of each ingredient may be held as confidential business information (CBI). Any ingredient not disclosed in this section may have been determined not to be hazardous to health or the environment, or it may be present at a level below its disclosure threshold.

4. FIRST AID MEASURES

FIRST AID FOR EYES..... SYMPTOMS: Causes eye burns and eye damage. RESPONSE: Flush immediately with water for at least 15 minutes. Remove contact lenses if present and easy to do. Immediately call a POISON CONTROL CENTER or doctor.

FIRST AID FOR SKIN..... SYMPTOMS: Causes skin burns, redness and irritation. May cause allergic skin reaction and sensitization. RESPONSE: Immediately wash skin with soap and water. Immediately call a POISON CONTROL CENTER or doctor.

FIRST AID FOR INHALATION..... SYMPTOMS: Exposure to high vapor concentrations can cause respiratory irritation. RESPONSE: Remove to fresh air if effects occur and keep comfortable for breathing. Immediately call POISON CONTROL CENTER or doctor.

Notes to physician: Exposure to material may cause delayed lung injury resulting in pulmonary edema and pneumonitis. Exposed individuals should be monitored for 72 hours after exposure for the onset of delayed respiratory symptoms (severity of effects is dependent upon extent of exposure).

FIRST AID FOR INGESTION..... SYMPTOMS: May cause gastrointestinal irritation or ulceration. May cause burns of the mouth and throat. RESPONSE: Rinse mouth with water. DO NOT induce vomiting. If vomiting should occur, keep airway clear. Immediately call POISON CONTROL CENTER or doctor.

Notes to physician: Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. Treat symptomatically.

5. FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: SUITABLE: Foam, carbon dioxide (CO₂), dry chemical. NON-SUITABLE: Direct water stream.

FIRE AND EXPLOSION HAZARDS: During a fire, smoke may contain the original materials in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include, but are not limited to: oxides of nitrogen, carbon monoxide, carbon dioxide, volatile amines, ammonia, nitric acid, aldehydes, phenolics. When mixed with sawdust, wood chips, or other cellulosic material, spontaneous combustion can occur under certain conditions. Heat is generated as the air oxidizes the amine. If the heat is not dissipated quickly enough, it can ignite the sawdust.

SPECIAL FIRE FIGHTING PROCEDURES: Use full-body protective gear and a self-contained breathing apparatus. Use of water may generate toxic aqueous solutions. Do not allow water run-off from fighting fire to enter drains or other water courses.

6. ACCIDENTAL RELEASE MEASURES

EMERGENCY PROCEDURES: Keep unnecessary and unprotected personnel from entering area. Use appropriate safety and personal protective equipment as indicated in Section 8.

MITIGATION AND CLEAN UP PROCEDURES: Stop leak without additional risk. Isolate area. Dike and absorb with inert material (e.g., sand) and collect in a suitable, closed container. Do not use sawdust, wood chips or other cellulosic materials to absorb the spill, as the possibility for spontaneous combustion exists. Warm, soapy water may be used to clean residual.

ENVIRONMENTAL PRECAUTIONS:..... Prevent from entering into soil, ditches, sewers, waterways and groundwater. See Section 12 for environmental impact information.

7. HANDLING AND STORAGE

CLF Hardener

STORAGE TEMPERATURE (min./max.): 40°F (4°C) / 90°F (32°C).

STORAGE:..... Store in cool, dry place away from high temperatures and moisture. Keep container tightly closed. Store in a secure location with restricted access or store locked up. Store away from incompatible materials identified in Section 10.

HANDLING PRECAUTIONS: Use with adequate ventilation. Do not breathe concentrated vapors or mist/aerosols. Avoid skin contact and eye contact. Wash hands thoroughly after handling. When mixed with epoxy resin this product causes an exothermic reaction, which in large masses, can produce enough heat to damage or ignite surrounding materials and emit fumes and vapors that vary widely in composition and toxicity.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Use with adequate general ventilation and/or local ventilation to keep exposures below established limits.

EYE PROTECTION GUIDELINES: Chemical splash-proof goggles or face shield.

SKIN PROTECTION GUIDELINES: Wear liquid-proof, chemical resistant gloves (nitrile-butyl rubber, neoprene, butyl rubber or natural rubber) and full body-covering clothing.

RESPIRATORY PROTECTION GUIDELINES: When ventilation cannot be made adequate enough to keep exposures below established limits, use a NIOSH approved respirator with organic vapor, organic vapor + P100, or multi-contaminant cartridge, depending on specific workplace conditions. Consult with your respirator and cartridge supplier to ensure proper selection of respirator and cartridge based on ingredients listed in Section 3 and specific workplace conditions. Use and select a respirator according to the guidelines established in OSHA 1910.134 or other applicable respiratory protection standard.

ADDITIONAL PROTECTIVE MEASURES: Use where there is immediate access to safety shower and emergency eye wash. Wash thoroughly after use. Contact lens should not be worn when working with this material. Generally speaking, working cleanly and following basic precautionary measures will greatly minimize the potential for harmful exposure to this product under normal use conditions.

OCCUPATIONAL EXPOSURE LIMITS: Exposure limits may not be established for this product as a whole. For established exposure limits of specific ingredients in this product, or other available exposure limit information, refer to the table below.

Ingredient Name	CAS#	Exposure Limit Information
Benzyl alcohol	100-51-6	10 ppm (AIHA-WEEL)
1,3-cyclohexanedimethanamine	2579-20-6	No data available
Trimethylhexamethylenediamines	25620-58-0	No data available
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, reaction products with trimethylhexamethylenediamines	111850-23-8	No data available
Phenol, 4,4'-(1-methylethylidene) bis-, polymer with 2-(chromethyl) oxirane and 1,3-cyclohexanedimethanamine	60112-98-3	No data available

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL FORM: Liquid.
COLOR: Clear
ODOR: Ammonia-like
ODOR THRESHOLD: No data available.
pH: 11.3 data.
MELTING POINT / FREEZING POINT No data available.
BOILING POINT (760mm/Hg): No data available.
FLASH POINT: Estimated > 200°F (93°C) estimated based similar product.
AUTO IGNITION TEMPERATURE No data available.
LOWER EXPLOSIVE LIMIT (LEL) No data available.
UPPER EXPLOSIVE LIMIT (UEL) No data available.
VAPOR PRESSURE No data available.
SPECIFIC GRAVITY/DENSITY (water = 1) 1.01
BULK DENSITY 8.42 lbs./gal. (1.01 kg/L)
VAPOR DENSITY (air = 1) No data.
EVAPORATION RATE (Butyl Acetate = 1) No data.
WATER SOLUBILITY (% BY WT.) No data.
PARTITION COEFFICIENT, n-OCTANOL/WATER (log Pow) No data.
KINEMATIC VISCOSITY: 415 (mm²/s @ 20°C)
DECOMPOSITION TEMPERATURE: No data available.
% VOLATILE BY WEIGHT: ASTM 2369-07 was used to determine the Volatile Matter Content of mixed epoxy resin and hardener. The combined VOC content for the resin and hardener system is listed below.

<u>Resin/Hardener</u>	<u>VOC Content</u>	
	<u>(g/L)</u>	<u>(lbs/gal)</u>

10. STABILITY AND REACTIVITY

STABILITY: Product is stable at normal temperatures and pressures.

REACTIVITY/HAZARDOUS REACTIONS: Product will not react by itself. A mass of more than one pound of product mixed with an epoxy resin will cause irreversible polymerization with significant heat buildup. Strong acids, bases, amines and mercaptans can cause polymerization. Product may react with water resulting in an exothermic reaction.

INCOMPATIBILITIES: Avoid acids, oxidizing materials, halogenated organic compounds (e.g., methylene chloride), water, nitrates. External heating or self-heating could result in rapid temperature increase and pressure build up. If such a condition were to occur in a drum, the drum could expand and rupture violently.

CONDITIONS TO AVOID: Avoid excessive heat. Avoid exposure to water and excessive moisture.

DECOMPOSITION PRODUCTS: Very toxic fumes and gases when burned or otherwise heated to decomposition. Decomposition products may include, but not limited to: oxides of nitrogen, volatile amines, ammonia, nitric acid, phenolics.

11. TOXICOLOGICAL INFORMATION

Ingredient Name	CAS#	LD ₅₀ Oral	LD ₅₀ Dermal	LC ₅₀ Inhalation
Benzyl alcohol	100-51-6	1620 mg/kg	No data	>4.18 mg/l 4 h aerosol
1,3-cyclohexanedimethanamine	2579-20-6	700-780 mg/kg	1700 mg/kg	No data
Trimethylhexamethylenediamines	25620-58-0	910 mg/kg	No data	No data
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, reaction products with trimethylhexamethylenediamines	111850-23-8	Refer to Trimethylhexamethylenediamines for this data.		
Phenol, 4,4'-(1-methylethylidene) bis-, polymer with 2-(chromethyl) oxirane and 1,3-cyclohexanedimethanamine	60112-98-3	Refer to 1,3-cyclohexanedimethanamine for this data.		

ACUTE TOXICITY: No specific toxicity data exists for this mixture. Classification is based on acute toxicity estimation methods using ingredient data.

Oral: Category 4 - Harmful if swallowed. May result in gastrointestinal tract irritation, pain and possible burns.

Dermal: Not classified. Based on available data does not meet classification criteria.

Inhalation: Not classified. Based on available data does not meet classification criteria.

SKIN CORROSION / IRRITATION: Category 1C - Causes severe skin burns. Effects may be immediate.

SERIOUS EYE DAMAGE / IRRITATION: Category 1 - Causes serious eye damage.

RESPIRATORY SENSITIZATION: Not classified. Based on available data does not meet classification criteria.

SKIN SENSITIZATION: Category 1 - May cause allergic skin reaction.

REPRODUCTIVE TOXICITY: Not classified. Based on available data does not meet classification criteria.

MUTAGENICITY: Not classified. Based on available data does not meet classification criteria.

CARCINOGENICITY: Not classified. Based on available data does not meet classification criteria.

SPECIFIC TARGET ORGAN TOXICITY (Single Exposure): Not classified. Based on available data does not meet classification criteria.

SPECIFIC TARGET ORGAN TOXICITY (Repeated Exposure): Not classified. Based on available data does not meet classification criteria.

ASPIRATION HAZARD: Not classified. Based on available data does not meet classification criteria.

OTHER HEALTH HAZARD INFORMATION: This product is corrosive to skin and mucous membrane tissues. As a result of this identified hazard, it is anticipated that excessive inhalation of vapors/aerosol/mist may also be corrosive to the respiratory system.

12. ECOLOGICAL INFORMATION

ACUTE AQUATIC TOXICITY: No specific test data available for the mixture. Calculated Estimate: Aquatic Acute Category 3. Harmful to aquatic life. Avoid release to the environment.

CHRONIC AQUATIC TOXICITY:..... No specific test data available for the mixture. Calculated Estimate: Aquatic Chronic Category 3. Harmful to aquatic life with long lasting effects. Avoid release to the environment.

PERSISTANCE AND BIODEGRADABILITY:..... No specific test data available for the mixture.

MOBILITY IN SOIL:..... No specific test data available for the mixture.

ADDITIONAL ECOTOXICITY INFORMATION:..... In the liquid, uncured state, this product may be harmful to aquatic life with long lasting effects. Prevent release to the environment, sewers and natural waters.

Ingredient	CAS#	Ecotoxicity Classification Information
Benzyl alcohol	100-51-6	Not classified
1,3-cyclohexanedimethanamine	2579-20-6	Acute Aquatic Cat. 3; Chronic Aquatic Cat. 3
Trimethylhexamethylenediamines	25620-58-0	Acute Aquatic Cat. 3; Chronic Aquatic Cat. 3
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane, reaction products with trimethylhexamethylenediamines	111850-23-8	Acute Aquatic Cat. 3; Chronic Aquatic Cat. 3
Phenol, 4,4'-(1-methylethylidene) bis-, polymer with 2-(chromethyl) oxirane and 1,3-cyclohexanedimethanamine	60112-98-3	Refer to 1,3-cyclohexanedimethanamine for this data.

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD:..... Evaluation of this product using RCRA criteria shows that it is not a hazardous waste, either by listing or characteristics, in its purchased form. It is the responsibility of the user to determine proper disposal methods.

Incinerate, recycle (fuel blending) or reclaim may be preferred methods when conducted in accordance with federal, state and local regulations.

14. TRANSPORTATION INFORMATION

US DOT

UN NUMBER:..... UN 2327
 SHIPPING NAME:..... Polyamines, liquid, corrosive, n.o.s.
 TECHNICAL SHIPPING NAME:..... Trimethylhexamethylenediamines
 HAZARD CLASS:..... Class 8
 PACKING GROUP:..... PG III
 MARINE POLLUTANT:..... No

CANADA TDG

UN NUMBER:..... UN 2327
 SHIPPING NAME:..... Polyamines, liquid, corrosive, n.o.s.
 TECHNICAL SHIPPING NAME:..... Trimethylhexamethylenediamines
 HAZARD CLASS:..... Class 8
 PACKING GROUP:..... PG III
 MARINE POLLUTANT:..... No

IMDG

UN NUMBER:..... UN 2327
 SHIPPING NAME:..... Polyamines, liquid, corrosive, n.o.s.
 TECHNICAL SHIPPING NAME:..... Trimethylhexamethylenediamines
 HAZARD CLASS:..... Class 8
 PACKING GROUP:..... PG III
 EmS Number:..... F-A, S-B
 MARINE POLLUTANT..... No

ICAO/IATA

UN NUMBER:..... UN 2327
 SHIPPING NAME:..... Polyamines, liquid, corrosive, n.o.s.
 TECHNICAL SHIPPING NAME:..... Trimethylhexamethylenediamines
 HAZARD CLASS:..... Class 8
 PACKING GROUP:..... PG III
 MARINE POLLUTANT:..... No

15. REGULATORY INFORMATION

COUNTRY	INVENTORY LIST	STATUS
United States	TSCA	All ingredients are listed or otherwise compliant.
Europe	EINECS (or REACH)	No data available on CAS# 60112-98-3
Canada	CEPA (DSL/NDSL)	CAS# 60112-98-3 listed on NDSL only.
Australia	AICS	No data available on CAS# 60112-98-3

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Japan	ENCS	No data available on CAS# 60112-98-3
South Korea	KECI	No data available on CAS# 60112-98-3
China	IECSC	All ingredients are listed or otherwise compliant.
Philippines	PICCS	No data available on CAS# 60112-98-3 and 111850-23-8

US EPA TSCA Specific Requirements: No data available.

Canada WHMIS Confidential Business Information (CBI):..... No data available.

US EPA SARA TITLE III Reporting and Notification Requirements:

- Subject to Section 302 (TPQ)..... No data available.
- Subject to Section 304 (RQ)..... No data available.
- Subject to Section 311 or 312 Refer to the health and physical classifications in section 2.
- Subject to Section 313 No data available.

US STATE REGULATORY INFORMATION:

The following chemicals may be specifically regulated by individual states. For details on state regulatory requirements you should contact the appropriate state agency.

COMPONENT NAME

/CAS NUMBER

STATE CODE

Benzyl alcohol
100-51-6
1,3-cyclohexanedimethanamine
2579-20-6

MA, PA, NJ

PA, NJ

16. OTHER INFORMATION

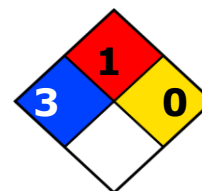
REASON FOR ISSUE:..... Changes to Sections 14.
PREPARED BY: Gougeon Brothers, Inc.
SDS CONTACT: safety@gougeon.com
TITLE: Health, Safety & Environmental Manager
APPROVAL DATE: March 18, 2024
SUPERSEDES DATE: January 3, 2022
SDS VERSION: CLF-2024a

OTHER HAZARD INFORMATION AND RATING SYSTEMS:

HMIS® RATING

HEALTH:	3
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:
 0 = Low or None; 1 = Slight; 2 = Moderate; 3 = Serious; 4 = Severe

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