

SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME:.....CPT Hardener
APPLICABLE PRODUCT CODES: CPT, EH-CPT-4, EH-CPT-D
CHEMICAL FAMILY:..... Thixotropic polyamide-polyamine mixture.
INTENDED PRODUCT USES:..... Adhesive curing agent for epoxy resins.
PRODUCT RESTRICTIONS: None identified.
SDS VERSION: CPT-2023a

MANUFACTURER:
Gougeon Brothers, Inc.
100 Patterson Ave.
Bay City, MI 48706, U.S.A.
Phone: 310-882-2120
www.entropyresins.com

EMERGENCY TELEPHONE NUMBERS (24 HRS):
Transportation
CHEMTREC:..... 800-424-9300 (U.S.)
703-527-3887 (International)

2. HAZARDS IDENTIFICATION

Classification of Substance or Mixture

Skin corrosion/irritation, Category 1C
Skin sensitizer, Category 1
Eye damage/irritation, Category 1
Acute aquatic toxicity, Category 3
Chronic aquatic toxicity, Category 2

Label Elements

Hazard Pictogram(s):



Signal Word:
DANGER

Hazard Statements:
H314 Causes severe skin burns and eye damage
H317 May cause an allergic skin reaction
H412 Toxic to aquatic life with long lasting effects

Precautionary Statements:

Prevention

P260 Do not breathe dusts, fumes, gas, mists, vapors or spray
P264 Wash hands thoroughly after handling
P272 Contaminated work clothing should not be allowed out of the workplace
P273 Avoid release to the environment
P280 Wear protective gloves/protective clothing/eye protection/face protection

Response

P301 + P330 + 331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse or wash skin with soap and water (or shower).
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CONTROL CENTER or doctor
P333 + P313 If skin irritation or rash occurs: Get medical attention/advice
P362 + P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage

Storage

P405 Store locked up.

Disposal

P501 Dispose of contents and container according to local, state, national and International regulations

Other Hazards

None known.

3. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

CPT Hardener

INGREDIENT NAME	CAS #	CONCENTRATION (%)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	30-60
Isophoronediamine	2855-13-2	10-30
Triethylenetetramine, reaction products with propylene oxide	26950-63-0	10-30
Synthetic amorphous, pyrogenic silica	112945-52-5	5-10
Polymer of epichlorohydrin / bisphenol A and diethylenetriamine	31326-29-1	1-5
Diethylenetriamine	111-40-0	0.5-1.5

The exact chemical identity and/or exact percentage (concentration) of each ingredient may be held as confidential business information (CBI). Any ingredient not disclosed in this section may have been determined not to be hazardous to health or the environment, or it may be present at a level below its disclosure threshold.

4. FIRST AID MEASURES

FIRST AID FOR EYES:..... SYMPTOMS: Causes eye burns and eye damage. RESPONSE: Flush immediately with water for at least 15 minutes. Remove contact lenses if present and easy to do. Immediately call a POISON CONTROL CENTER or doctor.

FIRST AID FOR SKIN:..... SYMPTOMS: Causes skin burns, redness and irritation. May cause allergic skin reaction and sensitization. RESPONSE: Immediately wash skin with soap and water. Immediately call a POISON CONTROL CENTER or doctor.

FIRST AID FOR INHALATION:..... SYMPTOMS: Can cause respiratory irritation, shortness of breath or cough. RESPONSE: Remove to fresh air if effects occur and keep comfortable for breathing. Immediately call a physician/doctor if symptoms develop and persist.

FIRST AID FOR INGESTION:..... SYMPTOMS: May cause gastrointestinal irritation or ulceration. May cause burns of the mouth and throat. RESPONSE: Rinse mouth with water. DO NOT induce vomiting. If vomiting should occur, keep airway clear. Immediately call POISON CONTROL CENTER or doctor.

5. FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA:..... SUITABLE: Foam, carbon dioxide (CO₂), dry chemical. NON-SUITABLE: Direct, high pressure water stream.

FIRE AND EXPLOSION HAZARDS:..... During a fire, smoke may contain the original materials in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include, but are not limited to: oxides of nitrogen, carbon monoxide, carbon dioxide, volatile amines, ammonia, nitric acid, aldehydes, nitrosamines. When mixed with sawdust, wood chips, or other cellulosic material, spontaneous combustion can occur under certain conditions. Heat is generated as the air oxidizes the amine. If the heat is not dissipated quickly enough, it can ignite the sawdust.

SPECIAL FIRE FIGHTING PROCEDURES:..... Use full-body protective gear and a self-contained breathing apparatus. Use of water may generate toxic aqueous solutions. Do not allow water run-off from fighting fire to enter drains or other water courses.

6. ACCIDENTAL RELEASE MEASURES

EMERGENCY PROCEDURES:..... Keep unnecessary and unprotected personnel from entering area. Use appropriate safety and personal protective equipment as indicated in Section 8.

MITIGATION AND CLEAN UP PROCEDURES:..... Stop leak without additional risk. Isolate area. Dike and absorb with inert material (e.g., sand) and collect in a suitable, closed container. Do not use sawdust, wood chips or other cellulosic materials to absorb the spill, as the possibility for spontaneous combustion exists. Warm, soapy water may be used to clean residual.

ENVIRONMENTAL PRECAUTIONS:..... Prevent from entering into soil, ditches, sewers, waterways and groundwater. See Section 12 for environmental impact information.

7. HANDLING AND STORAGE

STORAGE TEMPERATURE (min./max.):..... 40°F (4°C) / 90°F (32°C).

STORAGE:..... Store in cool, dry place away from high temperatures and moisture. Keep container tightly closed. Store in a secure location with restricted access or store locked up.

HANDLING PRECAUTIONS:..... Use only with adequate ventilation. Do not breathe vapors or mists from heated or aerosolized material. Avoid exposure to concentrated vapors. Avoid skin and eye contact. Wash thoroughly after handling. When

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mixed with epoxy resin this product causes an exothermic reaction, which in large masses, can produce enough heat to damage or ignite surrounding materials and emit fumes and vapors that vary widely in composition and toxicity.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Use with adequate general ventilation and/or local ventilation to keep exposures below established limits.

EYE PROTECTION GUIDELINES: Chemical splash-proof goggles or face shield.

SKIN PROTECTION GUIDELINES: Wear liquid-proof, chemical resistant gloves (nitrile-butyl rubber, neoprene, butyl rubber or natural rubber) and full body-covering clothing.

RESPIRATORY PROTECTION GUIDELINES: When ventilation cannot be made adequate enough to keep exposures below established limits, use a NIOSH approved respirator with an organic vapor cartridge, organic vapor cartridge + P100, or a multi-contaminant cartridge, depending on specific workplace conditions. Consult with your respirator and cartridge supplier to ensure proper selection of respirator and cartridge based on ingredients listed in Section 3 and specific workplace conditions. Use and select a respirator according the guidelines established in OSHA 1910.134 or other applicable respiratory protection standard.

ADDITIONAL PROTECTIVE MEASURES: Use where there is immediate access to safety shower and emergency eye wash. Wash thoroughly after use. Contact lens should not be worn when working with this material. Generally speaking, working cleanly and following basic precautionary measures will greatly minimize the potential for harmful exposure to this product under normal use conditions.

OCCUPATIONAL EXPOSURE LIMITS: Exposure limits may not be established for this product as a whole. For established exposure limits of specific ingredients in this product, or other available exposure limit information, refer to the table below.

Ingredient Name	CAS#	Exposure Limit Information
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	No data available
Isophoronediamine	2855-13-2	No data available
Triethylenetetramine, reaction products with propylene oxide	26950-63-0	No data available
Synthetic amorphous, pyrogenic silica	112945-52-5	Amorphous silica: OSHA PEL 6 mg/m3 Dust and PNOS: ACGIH 10mg/m3, TWA, Inhalable; 3 mg/m3, TWA, Respirable; OSHA PEL 15 mg/m3, TWA, total dust; 5 mg/m3, TWA, Respirable
Polymer of epichlorohydrin / bisphenol A and diethylenetriamine	31326-29-1	No data available
Diethylenetriamine	111-40-0	ACGIH TWA 1ppm; SKIN

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL FORM: Gel.
COLOR: Blue.
ODOR: Ammonia-like
ODOR THRESHOLD: No data available
pH: No data. Estimated to be between 10-12.5 based on ingredient data.
MELTING POINT / FREEZING POINT No data.
BOILING POINT (760mm/Hg): > 400°F (204°C) estimated based on similar product.
FLASH POINT: Estimated > 200°F (93°C) estimated based similar product.
AUTO IGNITION TEMPERATURE No data.
LOWER EXPLOSIVE LIMIT (LEL) No data.
UPPER EXPLOSIVE LIMIT (UEL) No data.
VAPOR PRESSURE < 1 mmHg @ 20°C (estimated based on ingredient data).
SPECIFIC GRAVITY/DENSITY (water = 1) No data
BULK DENSITY No data lbs./gal. (kg/L)
VAPOR DENSITY (air = 1) No data.
EVAPORATION RATE (Butyl Acetate = 1) No data.
WATER SOLUBILITY (% BY WT.) No data.
PARTITION COEFFICIENT, n-OCTANOL/WATER (log Pow) No data.
KINEMATIC VISCOSITY: Gel. (mm²/s @ 20°C)
DECOMPOSITION TEMPERATURE: No data available.
% VOLATILE BY WEIGHT: ASTM 2369-07 was used to determine the Volatile Matter Content of mixed epoxy resin and hardener. The combined VOC content for the resin and hardener system is listed below.

Resin/Hardener	VOC Content	
	(g/L)	(lb/gal)
KNT / CPT	1.07	0.01

10. STABILITY AND REACTIVITY

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STABILITY: Product is stable at normal temperatures and pressures.

REACTIVITY/HAZARDOUS REACTIONS: Product will not react by itself. A mass of more than one pound of product plus an epoxy resin will cause irreversible polymerization with significant heat buildup and pressure.

INCOMPATIBILITIES: Avoid acids, oxidizing materials, halogenated organic compounds (e.g., methylene chloride). External heating or self-heating could result in rapid temperature increase and pressure build up. If such a condition were to occur in a drum, the drum could expand and rupture violently.

CONDITIONS TO AVOID: Avoid excessive heat.

DECOMPOSITION PRODUCTS: Very toxic fumes and gases when burned or otherwise heated to decomposition. Decomposition products may include, but not limited to: oxides of nitrogen, volatile amines, ammonia, nitric acid, aldehydes.

11. TOXICOLOGICAL INFORMATION

Ingredient Name	CAS#	LD ₅₀ Oral	LD ₅₀ Dermal	LC ₅₀ Inhalation
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	>5000 mg/kg ATE	>5000 mg/kg ATE	No data available
Isophoronediamine	2855-13-2	1030 mg/kg	>2000 mg/kg	>5.01 mg/l dust/mist 4h
Triethylenetetramine, reaction products with propylene oxide	26950-63-0	> 2000 mg/kg (ATE)	> 2000 mg/kg (ATE)	No data
Synthetic amorphous, pyrogenic silica	112945-52-5	>5000 mg/kg	>2000 mg/kg	No data available
Polymer of epichlorohydrin / bisphenol A and diethylenetriamine	31326-29-1	1620 mg/kg	No data available	No data available
Diethylenetriamine	111-40-0	1080 mg/kg	1090 mg/kg	0.07-0.3 mg/l 4h mist/aerosol

ACUTE TOXICITY: No specific toxicity data exists for this mixture. Classification is based on acute toxicity estimation methods using ingredient data.

Oral: Not classified. Based on available data this product does not meet classification criteria.

Dermal: Not classified. Based on available data this product does not meet classification criteria.

Inhalation: Not classified. Based on available data this product does not meet classification criteria.

SKIN CORROSION / IRRITATION: Category 1B. Causes severe skin burns. Effects may be immediate. May cause persistent irritation or dermatitis.

SERIOUS EYE DAMAGE / IRRITATION: Category 1. Causes serious eye damage. May cause blurred vision. May cause corneal damage resulting in vision impairment or even blindness.

RESPIRATORY SENSITIZATION: Not classified. Based on available data this product does not meet classification criteria.

SKIN SENSITIZATION: Category 1. May cause allergic skin reaction.

REPRODUCTIVE TOXICITY: Not classified. Based on available data this product does not meet classification criteria.

MUTAGENICITY: Not classified. Based on available data this product does not meet classification criteria.

CARCINOGENICITY: Not classified. Based on available data this product does not meet classification criteria.

SPECIFIC TARGET ORGAN TOXICITY (Single Exposure): Not classified. Based on available data this product does not meet classification criteria.

SPECIFIC TARGET ORGAN TOXICITY (Repeated Exposure): Not classified. Based on available data this product does not meet classification criteria.

ASPIRATION HAZARD: Not classified. Based on available data this product does not meet classification criteria.

OTHER HEALTH HAZARD INFORMATION: This product contains a component (diethylenetriamine) that is highly toxic by inhalation when aerosolized due to spraying or when a mist is formed due to heating. It is advised that exposure not occur to product that is sprayed or heated. While this product does not meet the classification for a respiratory sensitizer, components of this product can cause aggravation of existing respiratory conditions, such as asthma.

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12. ECOLOGICAL INFORMATION

ACUTE AQUATIC TOXICITY:..... Aquatic Acute Category 3. Calculated Estimate: No specific test data available for the mixture. Harmful to aquatic life. Avoid release to the environment.

CHRONIC AQUATIC TOXICITY: Aquatic Chronic Category 2. Calculated Estimate. No specific test data available for the mixture. Toxic to aquatic life with long lasting effects. Avoid release to the environment.

PERSISTENCE AND BIODEGRADABILITY: No specific test data available for the mixture.

MOBILITY IN SOIL: No specific test data available for the mixture.

ADDITIONAL ECOTOXICITY INFORMATION:..... In the uncured state, this product may be harmful to aquatic life with long lasting effects. Prevent release to the environment, sewers and natural waters.

Ingredient	CAS#	Ecotoxicity Classification Information
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Chronic Aquatic Cat. 2
Isophoronediamine	2855-13-2	Acute Aquatic Cat. 3; Chronic Aquatic Cat. 3
Triethylenetetramine, reaction products with propylene oxide	26950-63-0	Aquatic Chronic Cat. 3
Synthetic amorphous, pyrogenic silica	112945-52-5	No data available
Polymer of epichlorohydrin / bisphenol A and diethylenetriamine	31326-29-1	Acute Aquatic Cat.1; Chronic Aquatic Cat. 1
Diethylenetriamine	111-40-0	No data available

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD:..... Evaluation of this product using RCRA criteria shows that it is not a hazardous waste, either by listing or characteristics, in its purchased form. It is the responsibility of the user to determine proper disposal methods.

Incinerate, recycle (fuel blending) or reclaim may be preferred methods when conducted in accordance with federal, state and local regulations.

14. TRANSPORTATION INFORMATION

US DOT

UN NUMBER:..... UN 3259
SHIPPING NAME:..... Polyamines, solid, corrosive, n.o.s.
TECHNICAL SHIPPING NAME:..... Isophoronediamine
HAZARD CLASS:..... Class 8
PACKING GROUP:..... PG III
MARINE POLLUTANT:..... No

CANADA TDG

UN NUMBER:..... UN 3259
SHIPPING NAME:..... Polyamines, solid, corrosive, n.o.s.
TECHNICAL SHIPPING NAME:..... Isophoronediamine
HAZARD CLASS:..... Class 8
PACKING GROUP:..... PG III
MARINE POLLUTANT:..... No

IMDG

UN NUMBER:..... UN 3259
SHIPPING NAME:..... Polyamines, solid, corrosive, n.o.s.
TECHNICAL SHIPPING NAME:..... Isophoronediamine
HAZARD CLASS:..... Class 8
PACKING GROUP:..... PG III
EmS Number:..... F-A, S-B
MARINE POLLUTANT..... Yes

ICAO/IATA

UN NUMBER:..... UN 3259
SHIPPING NAME:..... Polyamines, solid, corrosive, n.o.s.
TECHNICAL SHIPPING NAME:..... Isophoronediamine
HAZARD CLASS:..... Class 8
PACKING GROUP:..... PG III
MARINE POLLUTANT:..... Yes

15. REGULATORY INFORMATION

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COUNTRY	INVENTORY LIST	STATUS
United States	TSCA	All ingredients are listed or otherwise compliant.
Europe	EINECS or ELINCS	All ingredients are listed or otherwise compliant.
Canada	CEPA (DSL/NDL)	All ingredients are listed or otherwise compliant.
Australia	AICS	All ingredients are listed or otherwise compliant.
Japan	ENCS	All ingredients are listed or otherwise compliant.
South Korea	KECI	All ingredients are listed or otherwise compliant.
China	IECSC	All ingredients are listed or otherwise compliant.
Philippines	PICCS	All ingredients are listed or otherwise compliant.

US EPA TSCA Requirements:..... No data available.

Canada WHMIS Confidential Business Information (CBI):..... No data available.

US EPA SARA TITLE III Reporting and Notification Requirements: No data available.

US STATE REGULATORY INFORMATION: The following chemicals may be specifically regulated by individual states. For details on state regulatory requirements you should contact the appropriate state agency.

COMPONENT NAME /CAS NUMBER	CONCENTRATION	STATE CODE
Diethylenetriamine 111-40-0		PA
Amorphous silica 7631-86-9 or 112945-52-5		PA, NJ, MA

16. OTHER INFORMATION

REASON FOR ISSUE:..... Change to Section 2 and 14.
 PREPARED BY:..... Gougeon Brothers, Inc.
 TITLE: Health, Safety & Environmental Manager
 APPROVAL DATE: July 21, 2023
 SUPERSEDES DATE: September 13, 2022
 SDS VERSION: CPT-2022d

OTHER HAZARD INFORMATION AND RATING SYSTEMS:

HMIS® RATING

HEALTH:	3
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:
 0 = Low or None; 1 = Slight; 2 = Moderate; 3 = Serious; 4 = Severe

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